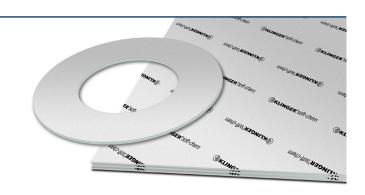




KLINGER®soft-chem - the best choice for economical plant-wide use.

Manufactured from multi-directional expanded PTFE, this high-grade gasket material guarantees excellent corrosion resistance coupled with superior sealing capabilities. Bringing sealing technology to the next level, it represents the best choice for operating conditions of up to 260 °C.



| Basis composition | Multi-directional expanded PTFE. | | | | |
|-------------------|---|--|--|--|--|
| Color | White | | | | |
| Certificates | Conforms to the regulation (EU), No. 1935/2004 (incl. 10/2011), FDA conformity (components of KLINGER®soft-chem comply with the FDA requirements) | | | | |

| Sheet size | 1500 x 1500 mm |
|------------|------------------------|
| Thickness | 1.5 mm, 2.0 mm, 3.0 mm |
| Tolerances | |

Thickness: $\pm 10 \%$ Length: $\pm 50 \text{ mm}$ Width: $\pm 50 \text{ mm}$

Industry

General industry / Chemical / Oil & Gas / Energy / Infrastructure / Pulp & Paper / Marine / Automotive / Food & Beverage / Pharma

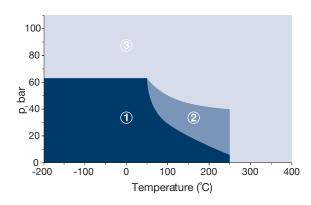
TECHNICAL DATA - Typical values for a thickness of 2.0 mm

| Compressibility | ASTM F 36 M | % | 55 |
|------------------------------|-----------------------------|-------------------|------|
| Recovery | ASTM F 36 M | % | 15 |
| Stress relaxation DIN 52913 | 30 MPa, 16 h/150°C | MPa | 15 |
| KLINGER cold/hot compression | thickness decrease at 23°C | % | 35 |
| 25 MPa | thickness decrease at 150°C | % | 30 |
| Tightness | DIN 28090-2 | mg/(s x m) | 0.01 |
| Density | | g/cm ³ | 0.9 |





P-T diagram - thickness 2.0 mm



The area of the P-T diagram

- 1 In area one, the gasket material is normally suitable subject to chemical compatibility.
- 2 In area two, the gasket material may be suitable but a technical evaluation is recommended.
- (3) In area three, do not install the gasket without a technical evaluation.

Always refer to the chemical resistance of the gasket to the media.

Chemical resistance chart

Simplified overview of the chemical resistance depending on the most important groups of raw materials:

| KLINGER®soft-chem | | | | | A: small or no attack | | B: weak till moderate attack | | ack | C: strong attack | |
|---------------------------|---------------|----------|--------------------------------------|--------------|-----------------------|---------|------------------------------|-------|-------|-------------------|-------------------|
| Paraffinic hydrocarbon | Motor fuel | Aromates | Chlorinated hydrocarbon fluids | Motor oil | Mineral lubricants | Alcohol | Ketone | Ester | Water | Acid (diluted) | Base (diluted) |
| Α | Α | Α | Α | Α | Α | Α | Α | Α | Α | Α | Α |

For more information on chemical resistance please contact us

All information is based on years of experience in production and operation of sealing elements. However, in view of the wide variety of possible installation and operating conditions one cannot draw final conclusions in all application cases regarding the behaviour in gasket joint. The data may not, therefore, be used to support any warranty claims. This edition cancels all previous issues. Subject to change without notice.



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